

Equipment Model/Name:	Block Machine- Cam Style	
Evaluated By:	Duane Rondeau	
Evaluation Date:	2 June 2004	

Definitions:

- Energy Source Type: Mechanical (Gravity, Springs, Hydraulic, Pneumatic), Electrical, Thermal, Chemical, Etc.
- Component Name: Bar Conveyor Drive, Depalleter pusher lift, FDC Drive, etc.
- Recommended Isolation: Electrical disconnect, block/chain, pneumatic/hydraulic disconnect, discharge, etc.

Energy Source Type	Component Name	Recommended Isolation
Electrical	Main Drive	Lockout disconnect on electrical panel
Electrical	Electrical Panel and Wiring	Lockout disconnect on electrical panel
Pneumatic	Air Compaction Cylinders	Lockout incoming air line
Gravity	Stripper Head Frame	Block and/or chain in up position
Thermal	Heated Stripper Shoes	Turn off and tag heat controls
Hydraulic	Head Clamp & Inner Frame	Lockout electrical disconnect to hydraulic power unit
Springs	Pallet Moving Arms	Block and/or chain in safe position