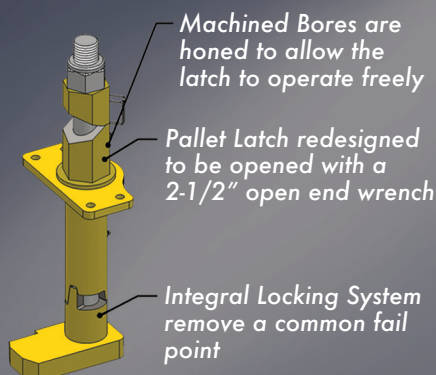
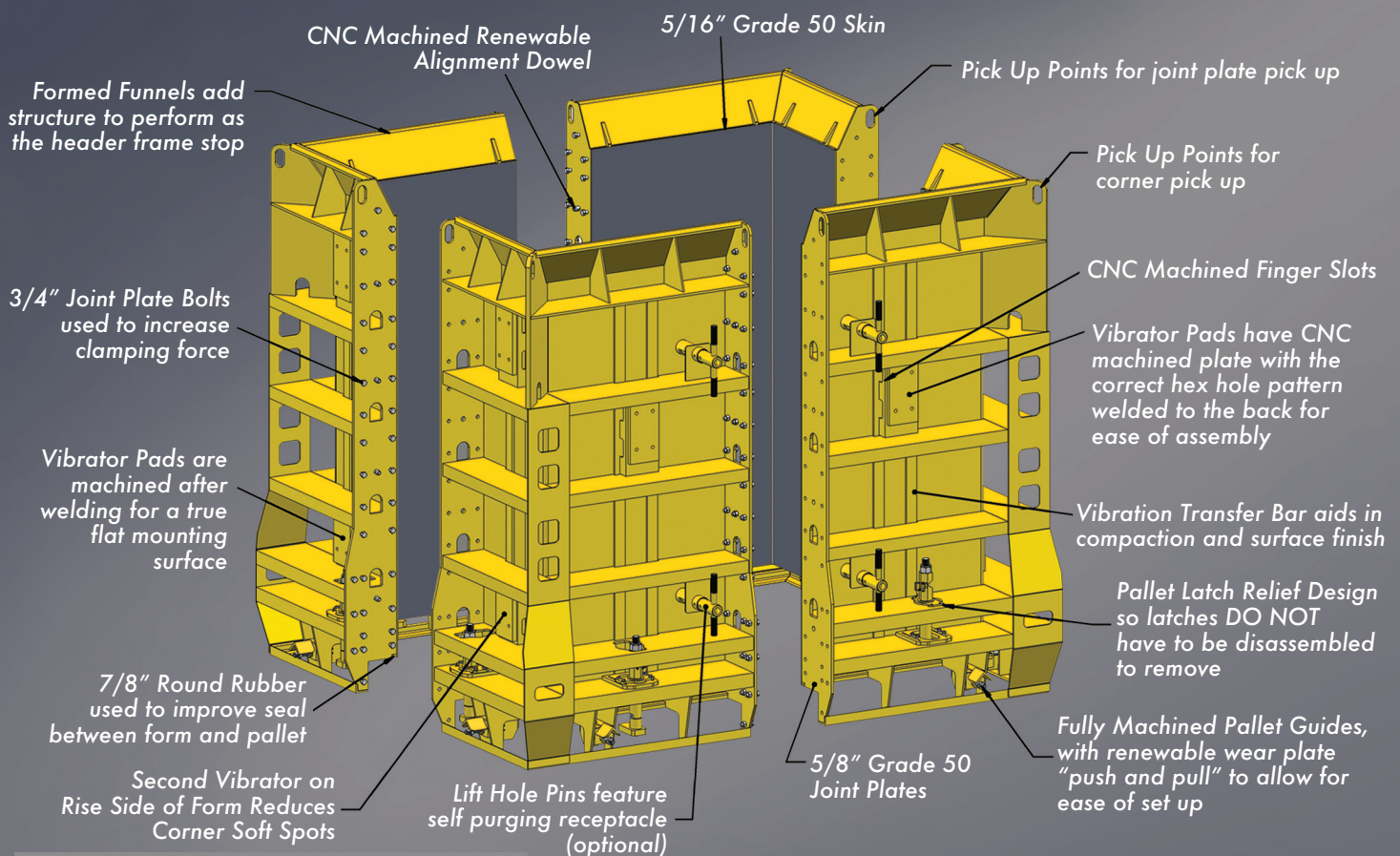


BESSER ENHANCED ADJUSTABLE BOX CULVERT FORM

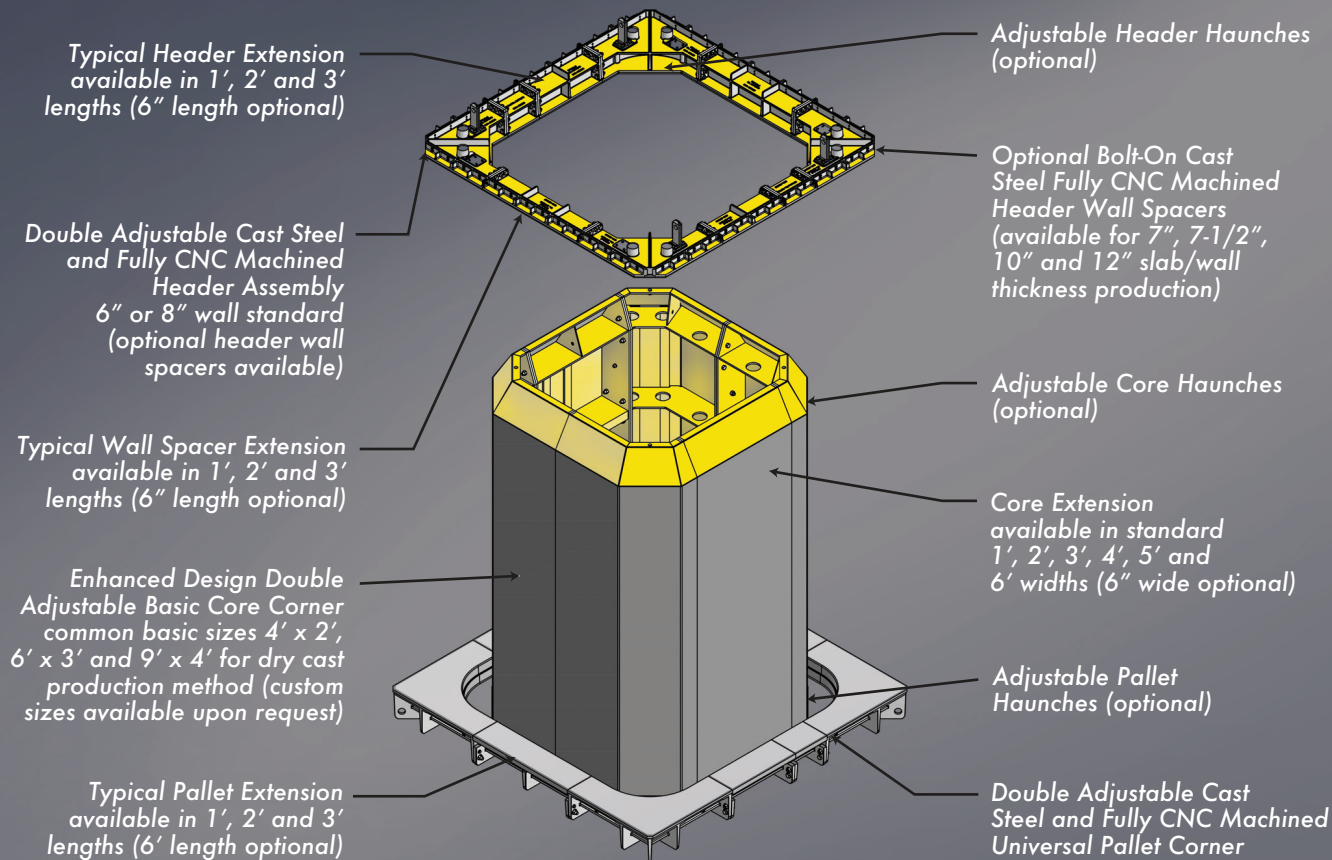
Rubber gasketed adjustable box culvert equipment provides producers with the ultimate in flexibility. The size of the form can be increased and decreased to produce a wide range of product sizes to meet market requirements. Reducing your inventory of forms, producing products to exacting dimensions and improving employee safety during production process are significant benefits of using Besser forms for producing Box Culverts.



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Typical Adjustable Core, Pallet and Header Assembly (core top not shown)



Typical Mold Dimensions for Besser Adjustable Box Culvert Molds with Enhanced Design

Basic Size *	Typical Maximum	Dry Cast Form Strip	Dry Cast Static Cast	Wet Cast	6" Haunch	8" Haunch	12" Haunch	Adjustable Haunch	4' Length	6' Length	8' Length	Minimum Wall	Maximum Wall
3' x 2'	8' x 8'	X	X		X						X		8"
4' x 2'	8' x 8'	X	X			X		X			X		8"
4' x 3'	8' x 8'	X	X	X		X		**			X		8"
6' x 3'	12' x 12'	X	X	X			X	X	X	X	X	8"	12"
9' x 4'	12' x 12'	X	X	X			X	X	X	X	X	10"	12"
9' x 4'	20' x 12'	X	X	X			X	X	X	X		10"	12"

Metric sizes available

1 m x 1 m	4.5 m x 4.5 m	X	X	X			350 mm	X			2.5 m	300 mm	350 mm
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* Basic Size is the smallest product size that can be produced on this mold set

** Not available for wet cast mold equipment

Your Besser Sales Representative can provide the configurations available for these sizes



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NOTE: The "minimum wall" shown is for the production of precast box culverts with ASTM C1677 rubber gasket joints. Standard ASTM C1433 and ASTM C1577 TS, BS and SW thickness is available for the production of mastic joint box culvert elements.

For better viewing, all guards, safety devices and signs are not necessarily shown. Some of the equipment shown or described throughout this brochure is available at extra cost. Besser Company reserves the right to change or improve product design and specifications without prior notice. Since the time of printing, some of the information in this brochure may have been updated, ask your Besser sales representative for details.