Service Bulletin [2004-6]

VersaView® Start-up

1. INSERT COMPACT FLASH CARD INTO SCREEN POWER UP
2. (IF TASK BAR HIDDEN, PRESS VERY BOTTOM SCREEN, LEFT SIDE)

LOAD FONTS

1. TOUCH "START"
2. TOUCH "PROGRAMS"
3. TOUCH "WINDOWS EXPLORER"
4. DOUBLE TOUCH "STORAGE CARD 2"
5. DOUBLE TOUCH "FONTS"
6. TOUCH "EDIT"
7. TOUCH "COPY"
8. TOUCH "LEFT POINTING ARROW" (3
1. TIMES)
9. DOUBLE TOUCH "STORAGE CARD"
10. DOUBLE TOUCH "FONTS"
11. TOUCH "EDIT"
12. TOUCH "PASTE"
13. TOUCH "YES TO ALL"
14. TOUCH "X" (TOP RIGHT CORNER)

PART A
SET UP ADDRESS FOR 6182H - VersaView®

1. TOUCH "START" (LOWER LEFT CORNER)
2. TOUCH "SETTINGS"
3. TOUCH "CONTROL PANEL"
4. DOUBLE TOUCH "NETWORK"
5. HIGHLIGHT "E100CE1" (BUILT-IN ETHERNET CONTROLLER)
6. TOUCH "PROPERTIES"
7. HIGHLIGHT SPECIFY IP ADDRESS
8. ENTER IP ADDRESS — 192.168.101.(?)
9. ?=(ENTER NUMBER FOR PIECE OF EQUIPMENT THAT THIS SCREEN BELONGS TO)
   32=BATCHING
   52=BLOCK MACHINE
   92=LOADER/UNLOADER
   132=RACK TRANSPORTER

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      172=CUBER ONE

      173=CUBER TWO

10. ENTER SUBNET MASK — 255.255.255.0
11. ENTER DEFAULT GATEWAY — 192.168.101.1
12. TOUCH "OK"
13. "ADAPTER" POPS UP — TOUCH "OK"
14. HIGHLIGHT "NE20001"
15. TOUCH "PROPERTIES"
16. HIGHLIGHT "SPECIFY IP ADDRESS"
17. ENTER SAME IP ADDRESSES
18. TOUCH "OK"
19. TOUCH "OK"
20. TOUCH "OK"
21. TOUCH "X" (TOP RIGHT CORNER)

CYCLE POWER

1. TOUCH "START" (LOWER LEFT CORNER)
2. TOUCH "PROGRAMS"
3. TOUCH "WINDOWS EXPLORER"
4. DOUBLE TOUCH "STORAGE CARD 2"
5. DOUBLE TOUCH "ROCKWELL SOFTWARE"
6. DOUBLE TOUCH "REVIEW ME"
7. DOUBLE TOUCH "RUNTIME"
8. HIGHLIGHT APPLICATION—(FILE TO BE INSTALLED)
9. TOUCH "EDIT"
10. TOUCH "COPY"
11. TOUCH BACK ARROW (4 TIMES)
12. DOUBLE TOUCH "STORAGE CARD"
13. DOUBLE TOUCH "ROCKWELL SOFTWARE"
14. DOUBLE TOUCH "RSVIEWME"
15. DOUBLE TOUCH "RUNTIME"
16. TOUCH "EDIT"
17. TOUCH "PASTE"
18. VERIFY THAT APPLICATION IS PASTED TO"(PATH)\STORAGECARD\ROCKWELL SOFTWARE\RSVIEWME\RUNTIME

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19. TOUCH "X" (TOP RIGHT CORNER)

PART B

1. DOUBLE TOUCH "RSVIEW ME STATION" (ICON)
2. TOUCH "F1 LOAD APPLICATION"
3. HIGHLIGHT APPLICATION (NEW FILE TO BE INSTALLED)
4. TOUCH "F2 LOAD"
5. TOUCH "F7 YES" (COMM. SETTINGS)
6. TOUCH "F4 TERMINAL SETTINGS"
7. HIGHLIGHT "START UP OPTIONS"
8. ENTER
9. HIGHLIGHT "RSVIEW ME OPITIONS"
10. ENTER
11. HIGHLIGHT "RUN CURRENT APPLICATION"
12. TOUCH "F7 OK"
13. TOUCH "F8 CLOSE"
14. TOUCH "F8 CLOSE"
15. TOUCH "F8 EXIT"
16. TOUCH "START"
17. TOUCH "SETTINGS"
18. TOUCH "TASK BAR"
19. CHECK AUTO HIDE
20. TOUCH "OK"
21. TOUCH "START"
22. TOUCH "RUN"
23. TYPE "REGFLUSH" (PRESS ICON FOR KEY BOARD, RIGHT SIDE OF TASK BAR)
24. TOUCH "OK"

CYCLE POWER

LEAVE CARD IN SCREEN

1. Load Existing VersaView Screen With New Program
2. INSERT NEW COMPACT FLASH CARD INTO SCREEN
3. POWER UP
4. (IF TASK BAR IS HIDDEN PRESS VERY BOTTOM OF SCREEN, LEFT SIDE)

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5. TOUCH "START" (lower left corner)
6. TOUCH "PROGRAMS"
7. TOUCH "WINDOWS EXPLORER"
8. DOUBLE TOUCH "STORAGE CARD 2"
9. DOUBLE TOUCH "ROCKWELL SOFTWARE"
10. DOUBLE TOUCH "RSVIEW ME"
11. DOUBLE TOUCH "RUNTIME"
12. 10. HIGHLIGHT APPLICATION – (NEW FILE TO BE INSTALLED)
13. TOUCH "EDIT"
14. TOUCH "COPY"
15. TOUCH ARROW BACK (4 TIMES)
16. DOUBLE TOUCH "STORAGE CARD"
17. DOUBLE TOUCH "ROCKWELL SOFTWARE"
18. DOUBLE TOUCH "RSVIEW ME"
19. DOUBLE TOUCH "RUNTIME"
20. HIGHLIGHT (OLD FILE TO BE REMOVED)
21. TOUCH "FILE" (ON TASK BAR)
22. TOUCH "DELETE"
23. TOUCH "YES" (ON POP-UP BOX)
24. VERIFY OLD FILE DELETION
25. TOUCH "EDIT"
26. TOUCH "PASTE"
27. VERIFY THAT THE NEW APPLICATION IS PASTED TO:
28. (PATH)\STORAGE CARD\ROCKWELL SOFTWARE\RSVIEWME\RUNTIME
29. TOUCH "X" (TOP RIGHT CORNER)

CYCLE POWER

1. LEAVE CARD IN SCREEN
2. IF PROGRAM NAME IS DIFFERENT FROM ORIGINAL PROGRAM NAME, THEN PROCEED TO PART "B" OF LOAD COMPACT FLASH CARD INTO NEW VERSAVIEW

VersaView® Start-up

SAFETY BULLETIN

This notice is issued to advise you that some previously accepted shop practices may not be keeping up with changing Federal and State Safety and Health Standards. Your current shop practices may not emphasize the need for proper precautions to insure safe operation and use of machines, tools, automatic loaders and allied equipment and/or warn against the use of certain solvents or other cleaning substances that are now considered unsafe or prohibited by law. Since many shop practices may not reflect current safety practice and procedures, particularly with regard to the safe operation of equipment, it is important that you review your practices to ensure compliance with Federal and State Safety and Health Standards.

IMPORTANT

The operation of any machine or power-operated device can be extremely hazardous unless proper safety precautions are strictly observed. Observe the following safety precautions:

ALWAYS:

- ✓ Be sure proper guarding is in place for all pinch, catch, shear, crush, and nip points.

- ✓ Be sure that all personnel are clear of the equipment before starting it.

- ✓ Be sure the equipment is properly grounded.

- ✓ Turn the main electrical panel off and lock it out in accordance with published lockout/tagout procedures prior to making adjustments, repairs, and maintenance.

- ✓ Wear appropriate protective equipment such as safety glasses, safety shoes, hearing protection, and hard hats.

- ✓ Keep chemical and flammable material away from electrical or operating equipment.

- ✓ Maintain a safe work area that is free from slipping and tripping hazards.

- ✓ Be sure appropriate safety devices are used when providing maintenance and repairs to all equipment.

NEVER:

- ✓ Exceed the rated capacity of a machine or tool.

- ✓ Modify machinery in any way without prior written approval of the Besser Engineering Department.

- ✓ Operate equipment unless proper maintenance has been regularly performed.

- ✓ Operate any equipment if unusual or excessive noise or vibration occurs.

- ✓ Operate any equipment while any part of the body is in the proximity of potentially hazardous areas.

- ✓ Use any toxic flammable substance as a solvent cleaner.

- ✓ Allow the operation or repair of equipment by untrained personnel.

- ✓ Climb or stand on equipment when it is in operation.

It is important that you review Federal and State Safety and Health Standards on a continual basis. All shop supervisors, maintenance personnel, machine operators, tool operators, and any other person involved in the setup, operation, maintenance, repair or adjustment of Besser-built equipment should read and understand this bulletin and Federal and State Safety and Health Standards on which this bulletin is based.